



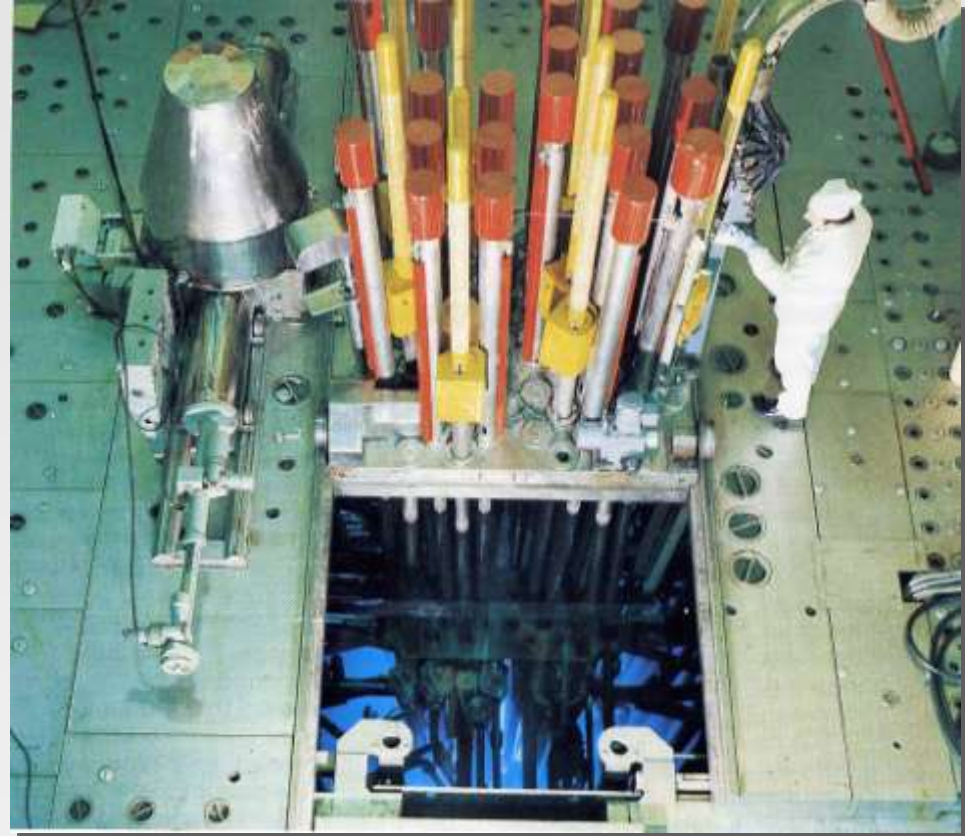
NATIONAL RESEARCH CENTRE  
“KURCHATOV INSTITUTE”  
Moscow, Russia

# **Methods of radiation survey with using of the collimated spectrometer systems for maintenance of works on MR reactor decommissioning**

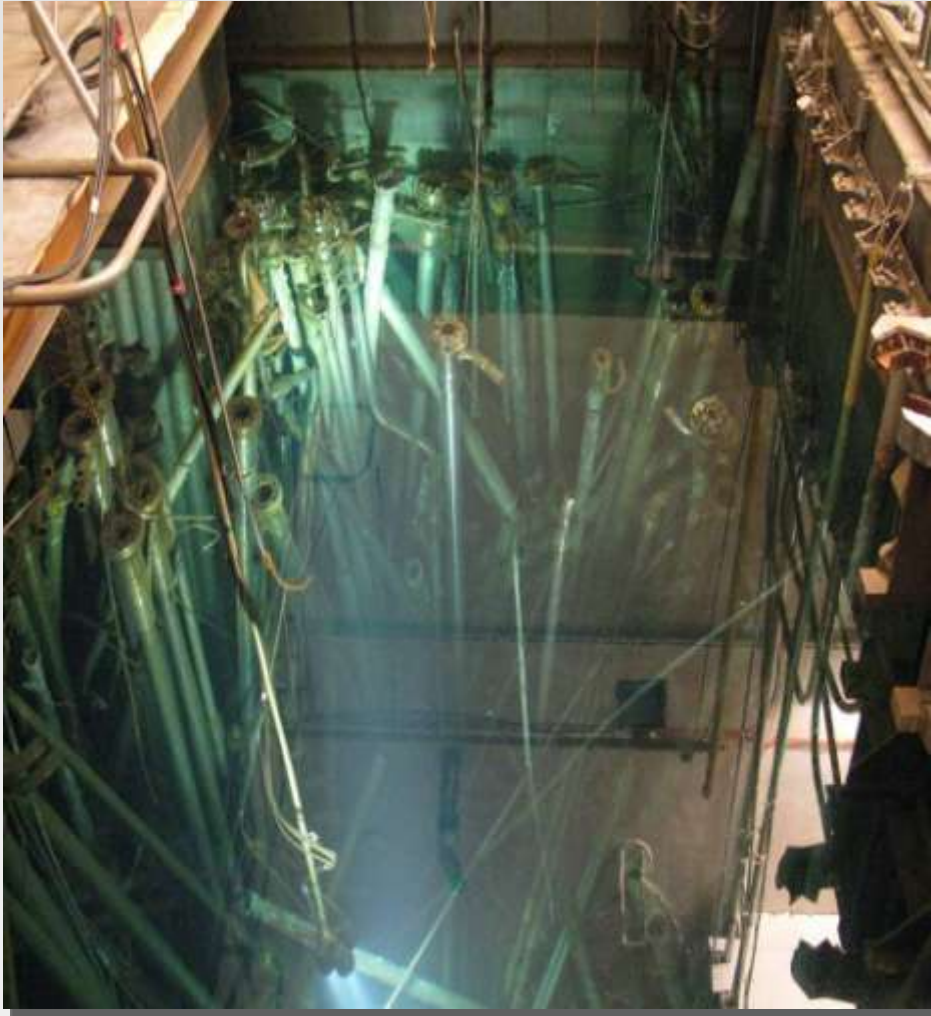
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Vyacheslav Stepanov, Anatoly Volkovich**

ATOMECO-2013, October 30 – 31 · Moscow, Russia

# The Research Reactor MR (Material Testing Reactor)



# Problems of Project



- Strong radioactive contamination of main and auxiliary equipment of reactor
- High and nonuniform background radiation
- High-density of the equipment
- Lack of technical documentation for equipment

# **Tasks for consideration**

- 1. A survey of high-level solid radioactive waste storages**
- 2. Characterization of canisters with solid RW and sorting them by presence of uranium in them.**
- 3. Scanning of facilities in technological rooms**
- 4. Underwater measurements**

# Gamma-ray Imaging Devices



Pinhole  
Gamma-camera



Collimated  
Spectrometric  
Scanning System



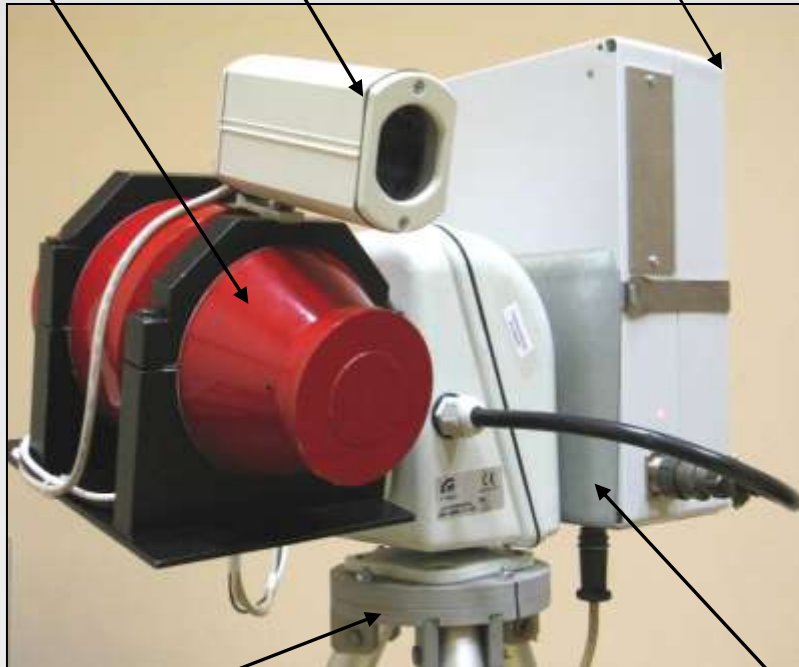
Coded Aperture  
Gamma-camera

# Gamma-Locator – remote controlled collimated detector of gamma-radiation

Collimated detector

USB video-camera

Control unit



Tripod

Pan&Tilt table



CdZnTe detector (60mm<sup>3</sup>)



CsI(Tl) detectors (5 and 20 cm<sup>3</sup>)



Connection to operator's PC via cable ~ 100m, or radiochannel ~ 200m

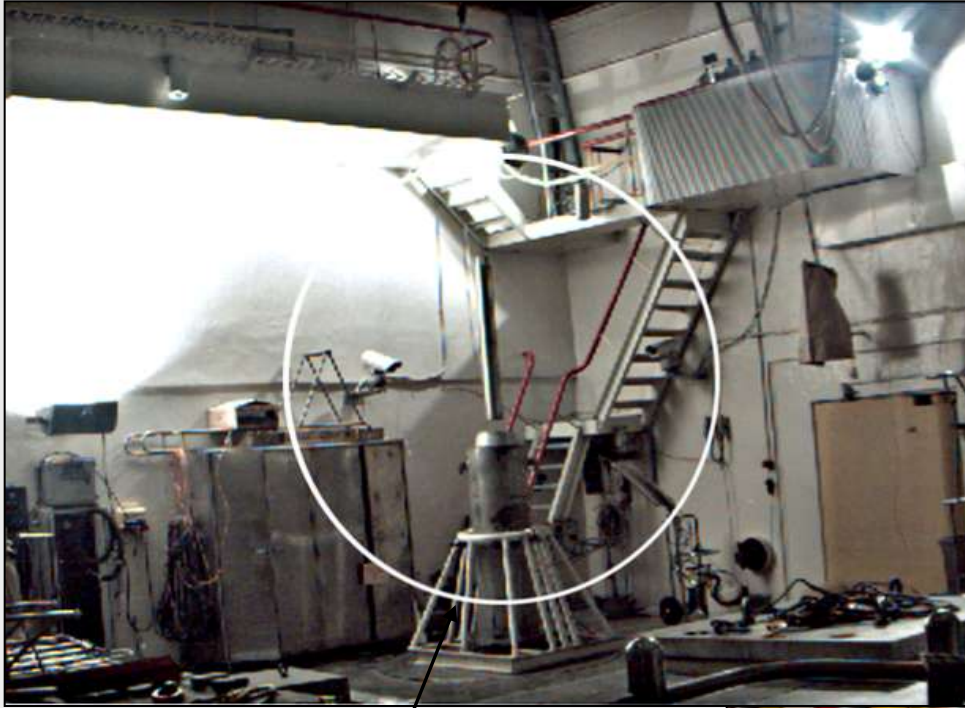
Detector	Sensitivity, (pulse·s <sup>-1</sup> )/(uSv·h <sup>-1</sup> )		Resolution, %
	Gamma-ray line, keV		
	662 (Cs-137)	1173.3 (Co-60)	662 (Cs-137)
CsI(Tl), V <sub>sc</sub> =20 cm <sup>3</sup>	760	212	8.4
CsI(Tl), V <sub>sc</sub> =5 cm <sup>3</sup>	250	64	8.8
CdZnTe	9	-	1.7

# Video survey and dose rate measurements for RW, SNF in cells of near reactor waste storage with Brokk-Pioneer



# Characterization of RW - loop elements with Gamma-Locator

Measurements of spectral characteristics of irradiated loop channel



Device's FoV



Dose rate at device location  $\sim 20$  mSv/hr

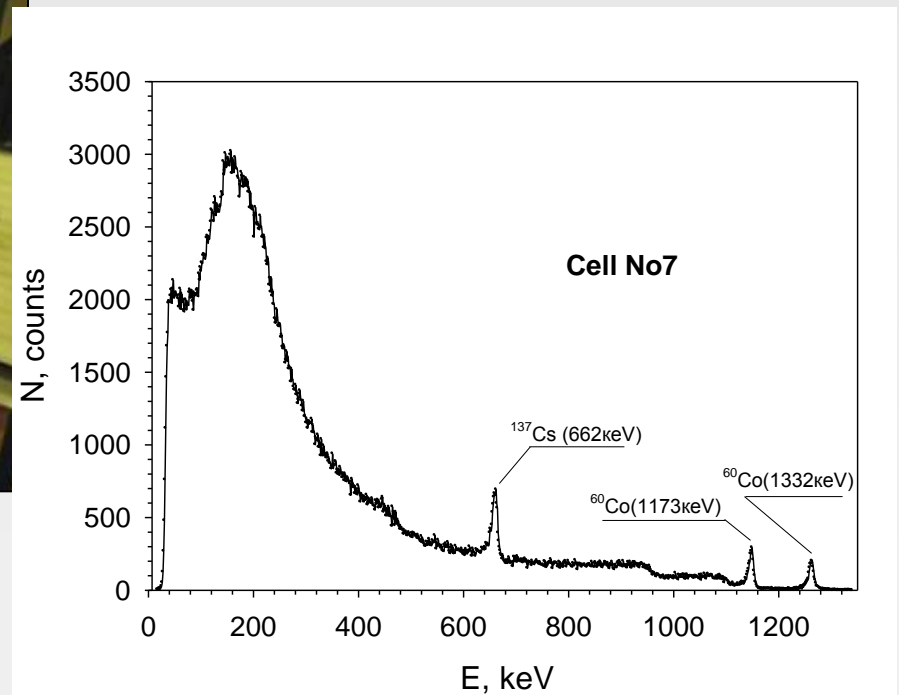


# Measurements of spectral characteristics and activity of SNF and RW with Gamma Locator

Inside operator room



Radiation spectrum of penal with RW

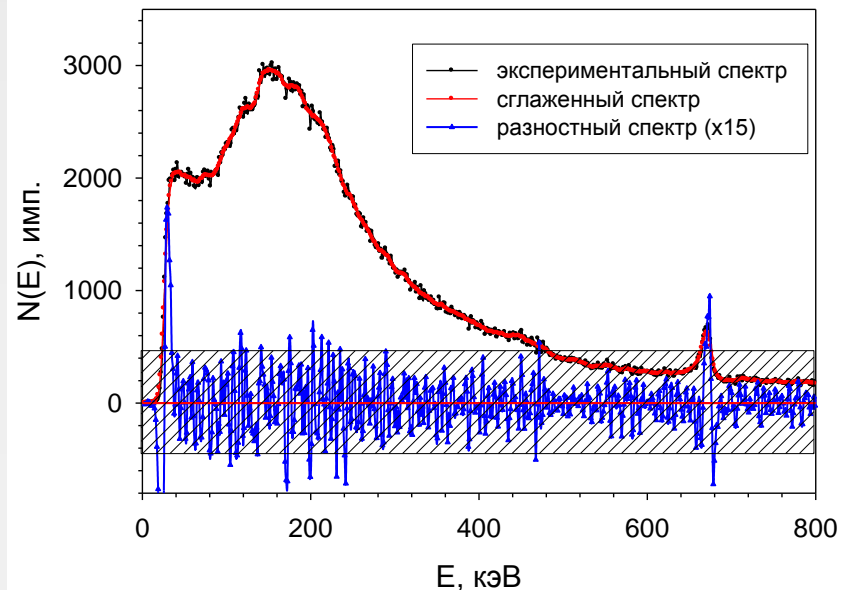
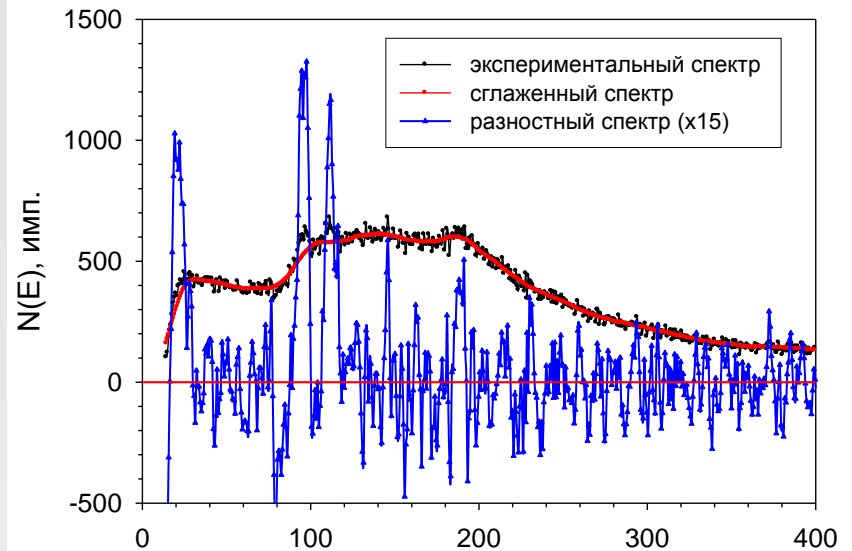


Control blocks of Gamma Locator measuring system Brokk-Pioneer

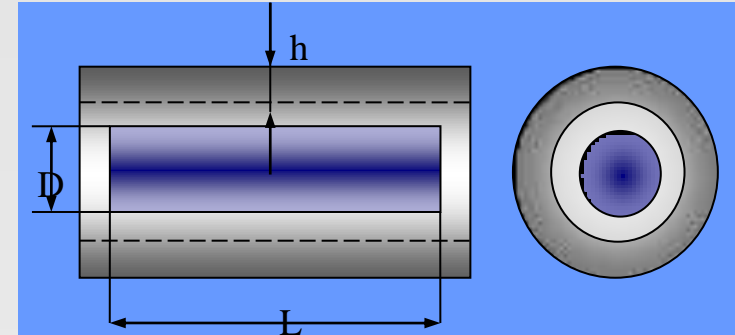
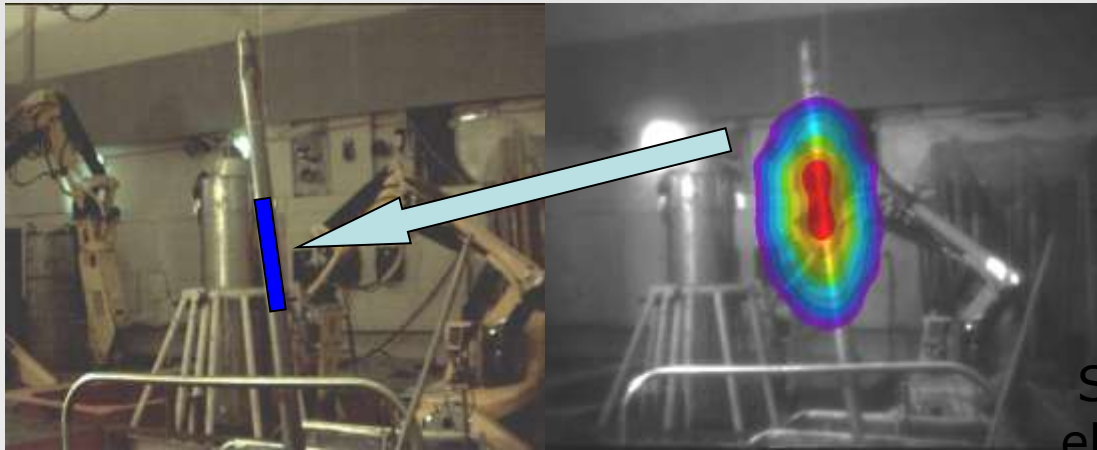
# Amplitude spectrum of SRW (CdZnTe detector)

## Uranium X-Ray lines

Line	E, keV	Intensity, %
UK <sub>α2</sub>	94.65	28.3
<b>UK<sub>α1</sub></b>	<b>98.43</b>	<b>45.8</b>
UK <sub>β3</sub>	110.42	5.64
UK <sub>β1</sub>	111.30	10.7
UK <sub>β5</sub>	111.96	0.396
<b>UK<sub>β2</sub></b>	<b>114.45</b>	<b>4.14</b>
UK <sub>β4</sub>	114.84	1.48



# Unknown highly activated sample of loop, possibly with SNF

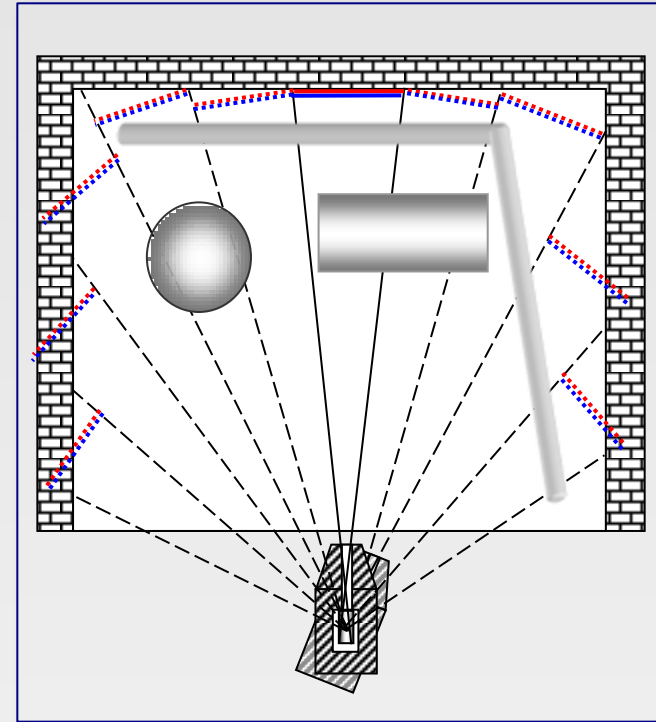
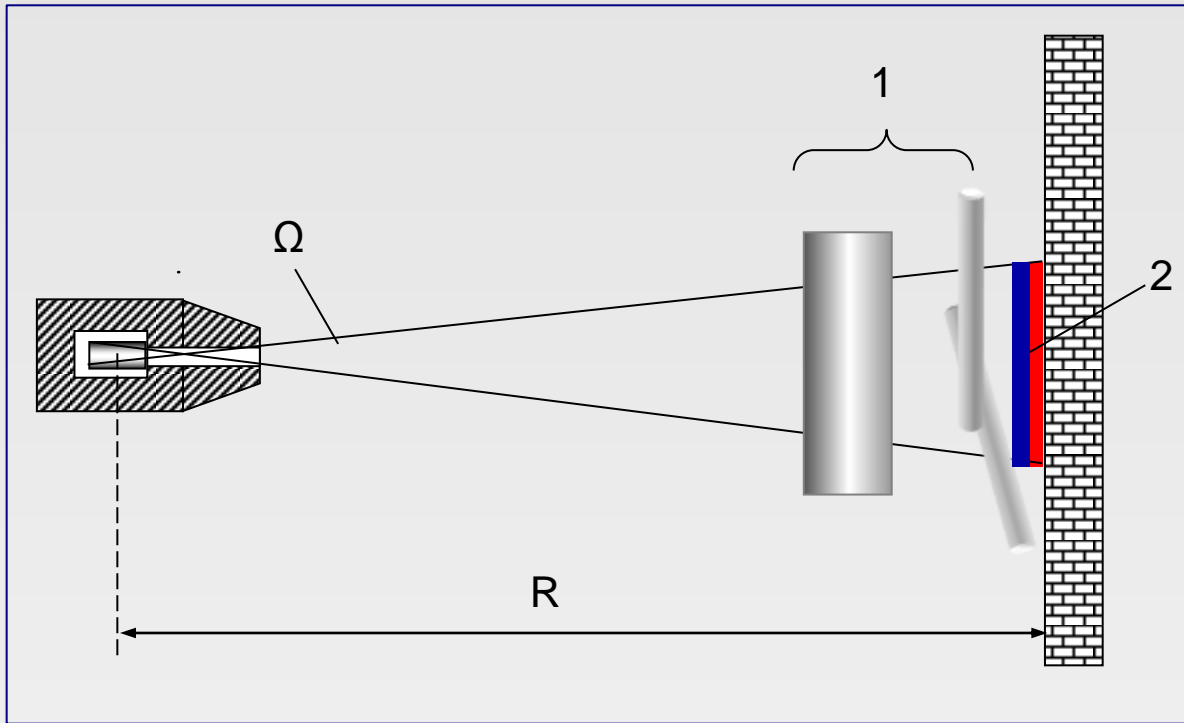


Simulated model – cylindrical SNF element in steel shielding

## The way to estimate U mass in SNF sample with spectrometric measurements

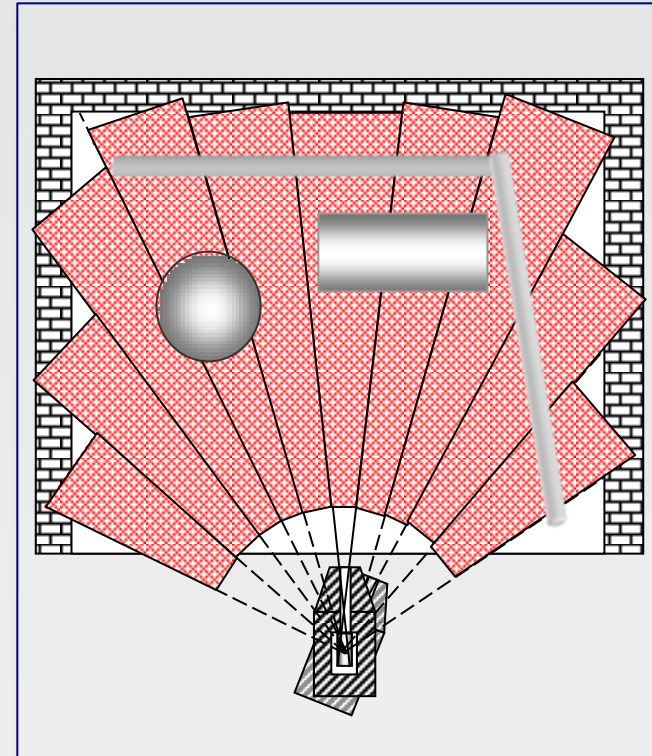
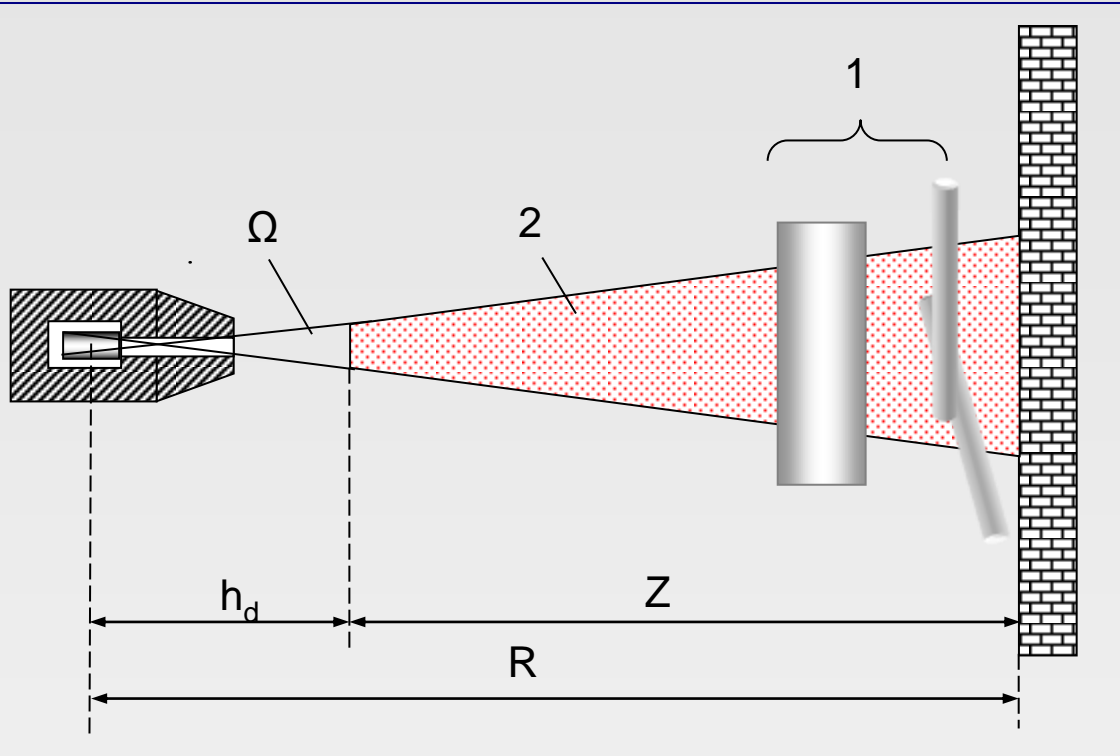
$$\left. \begin{array}{l} n_{Cs} \rightarrow N_{Cs} \rightarrow N_{0Cs} \rightarrow m_b \\ \frac{n_{K\alpha,\beta}}{n_{Cs}} \rightarrow v \end{array} \right\} \rightarrow \left[ M_U^A = (1 - v) \frac{m_b}{v} \right]$$

# The Method of Surface Activity Distribution



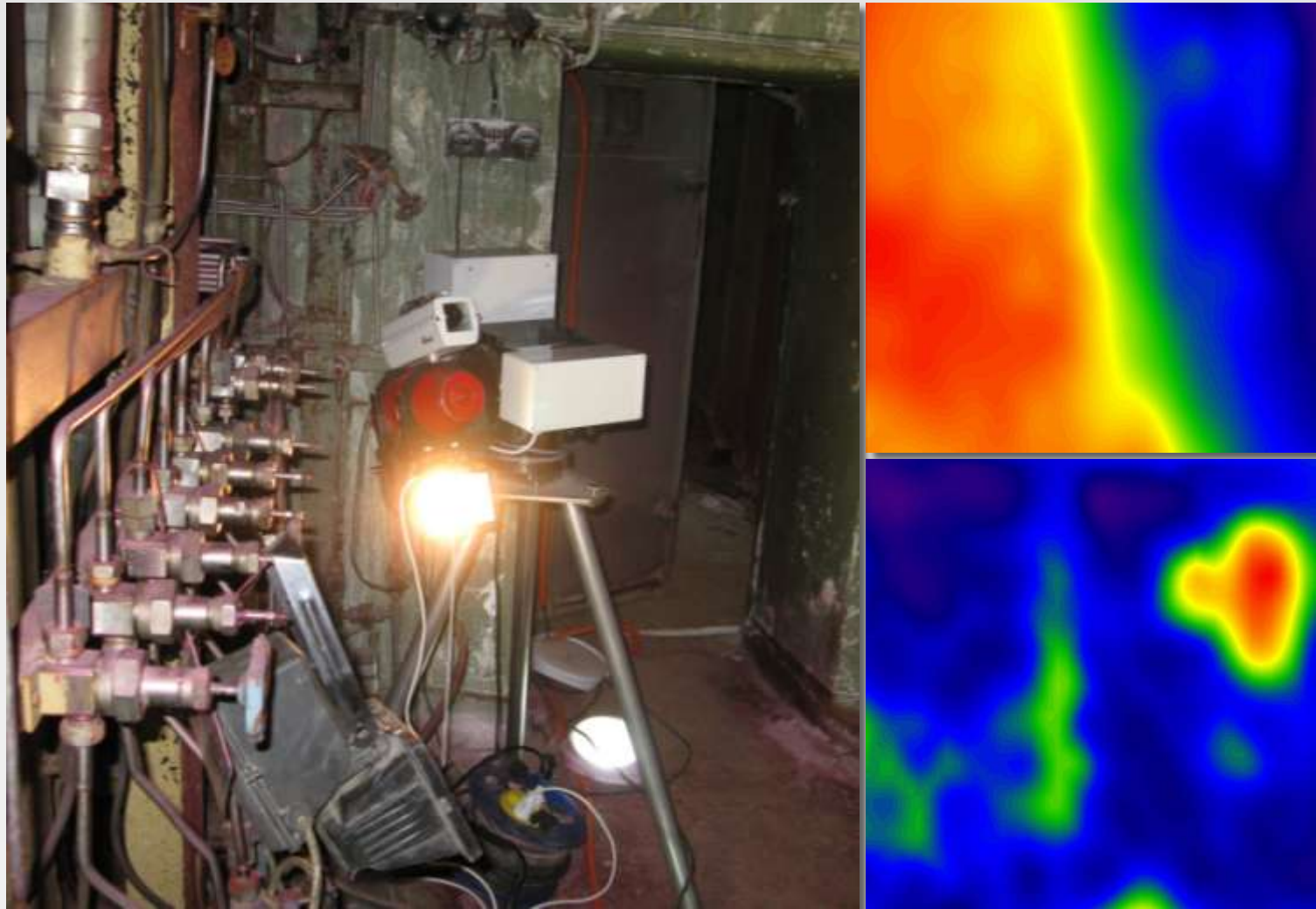
1. Technological equipment (piping system etc.)
2. Equivalent surface pseudosource (red) with additional steel filter (blue)

# The Method of Volume Activity Distribution



1. Technological equipment (piping system etc.)
2. Equivalent volume pseudosource

# Survey in Technological Premises



# Scanning Parameters

Dose rate in the device placement: 150uSv/h

Horizontal step: 5 degrees

Vertical step: 5 degrees

Number of horizontal steps: 26

Number of vertical steps:16

Exposition time for each spectrum: 2 minutes

## As Result Were Obtained

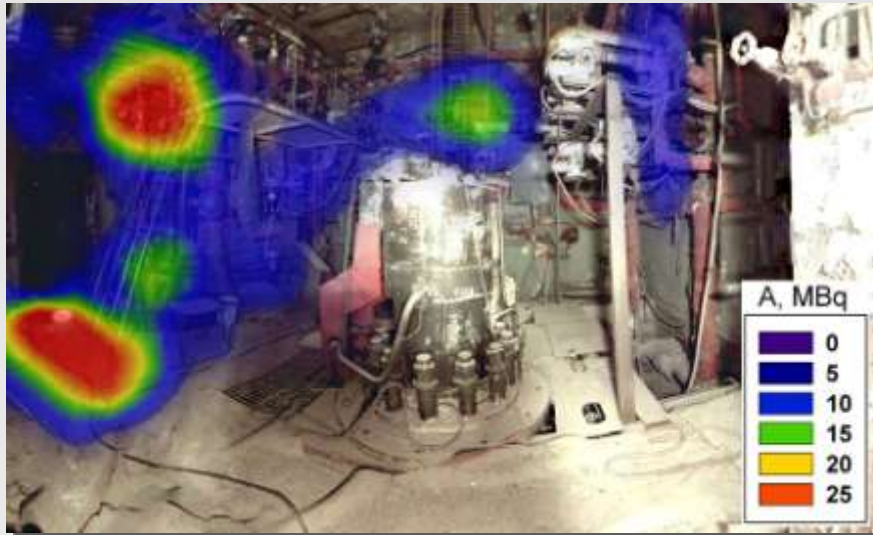
416 photo

416 spectrums for opened collimator

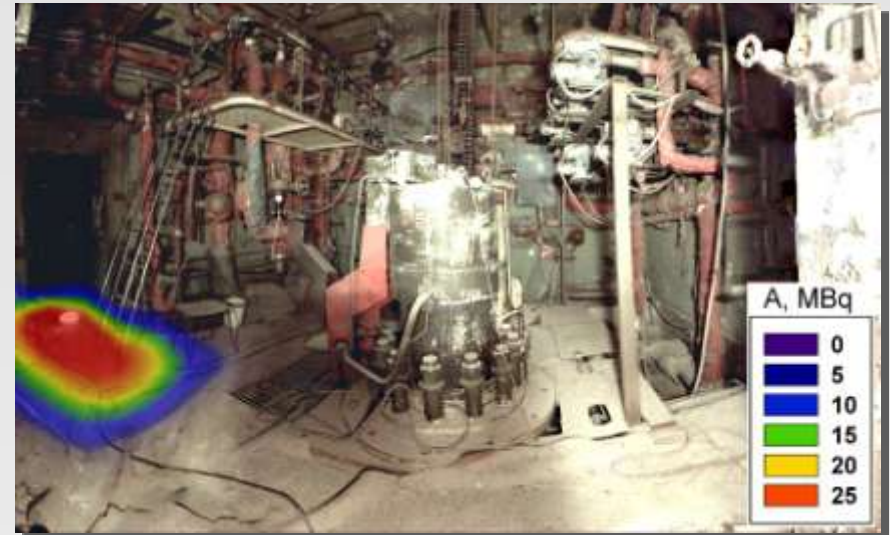
416 spectrums for closed collimator

416 difference spectrums

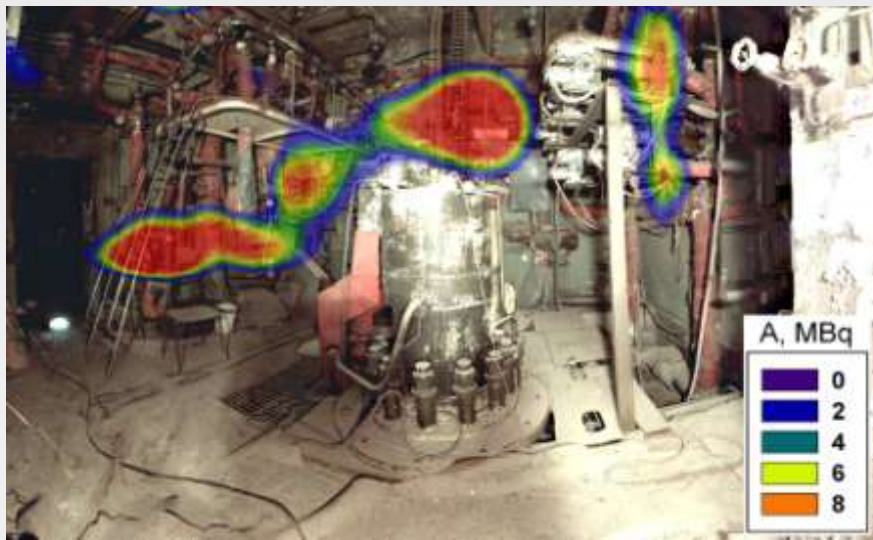
# Maps of Activity Distribution



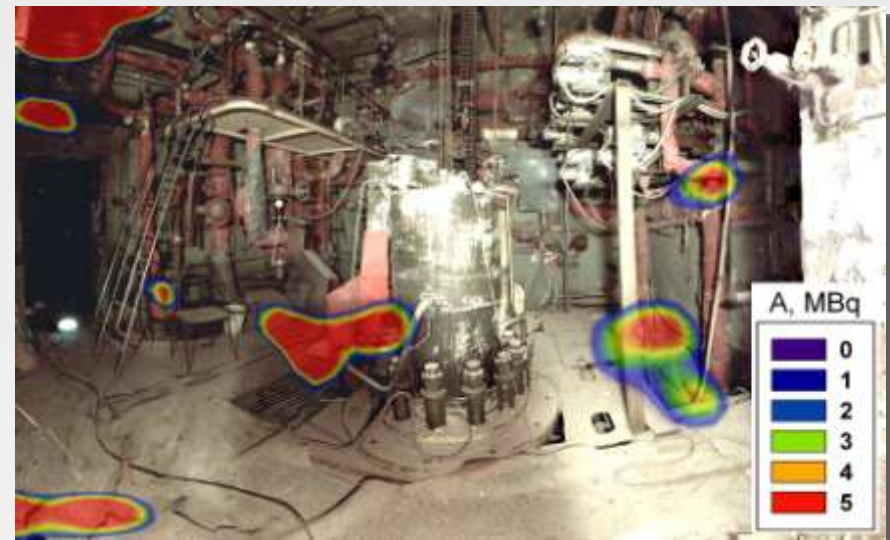
Total Activity of  $^{60}\text{Co}$ :  $1.36 \cdot 10^9 \text{Bq}$



Total Activity of  $^{137}\text{Cs}$ :  $3.82 \cdot 10^9 \text{Bq}$



Total Activity of  $^{60}\text{Co}$ :  $5.73 \cdot 10^8 \text{Bq}$   
(After modeling of dismantling works)



Total Activity of  $^{137}\text{Cs}$ :  $3.54 \cdot 10^8 \text{Bq}$   
(After modeling of dismantling works)



# Scanning Parameters

Dose rate in the device placement: 500uSv/h

Horizontal step: 5 degrees

Vertical step: 5 degrees

Number of horizontal steps: 37

Number of vertical steps: 16

Exposition time for each spectrum: 2 minutes

## As Result Were Obtained

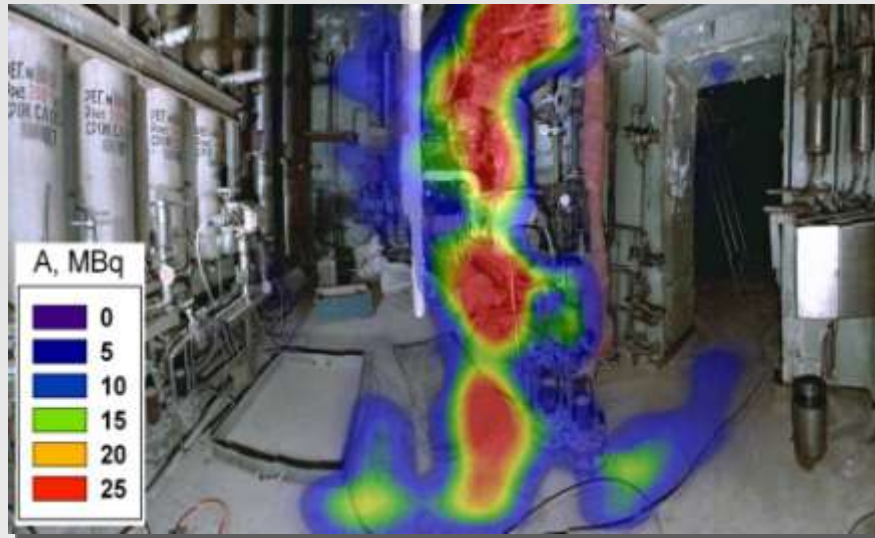
592 photo

592 spectrums for opened collimator

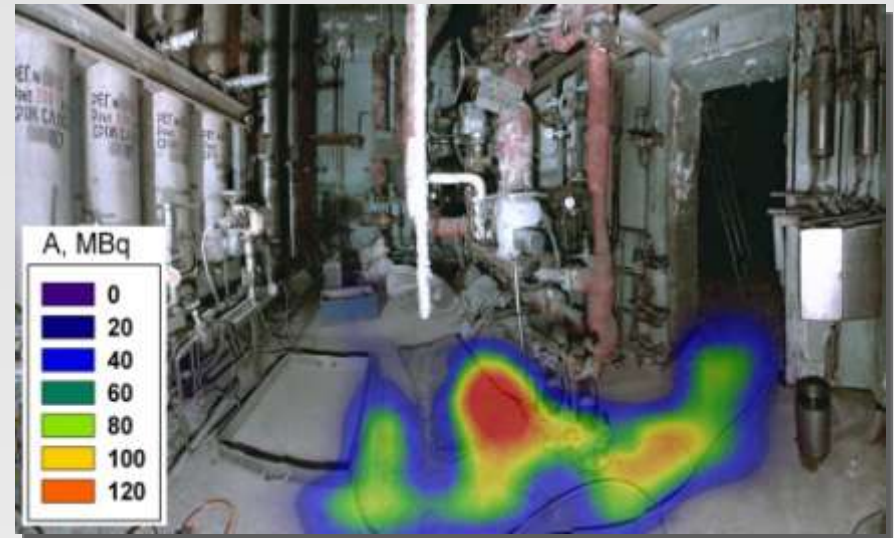
592 spectrums for closed collimator

592 difference spectrums

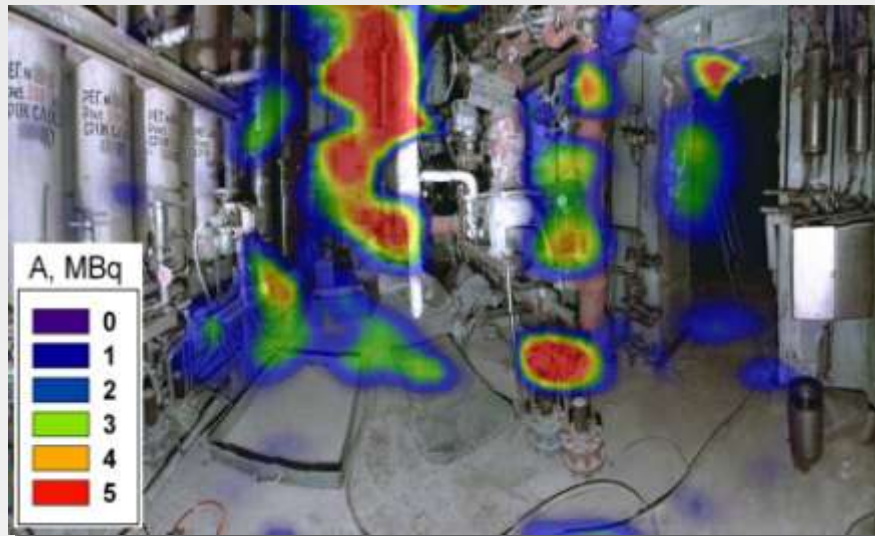
# Maps of Activity Distribution



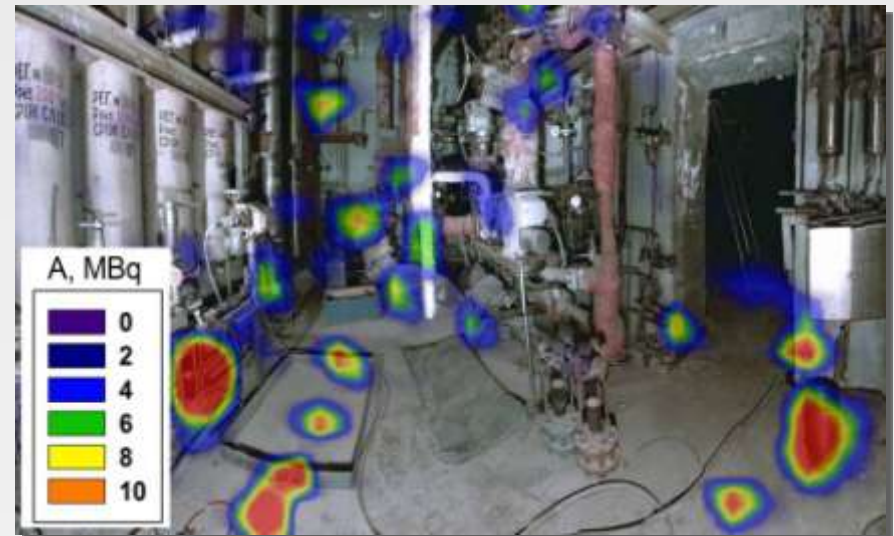
Total Activity of  $^{60}\text{Co}$ :  $2.12 \cdot 10^9 \text{Bq}$



Total Activity of  $^{137}\text{Cs}$ :  $5.9 \cdot 10^9 \text{Bq}$

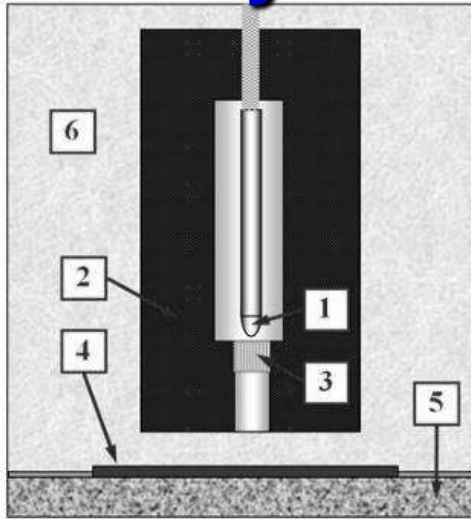


Total Activity of  $^{60}\text{Co}$ :  $3.67 \cdot 10^8 \text{Bq}$   
(After modeling of dismantling works)

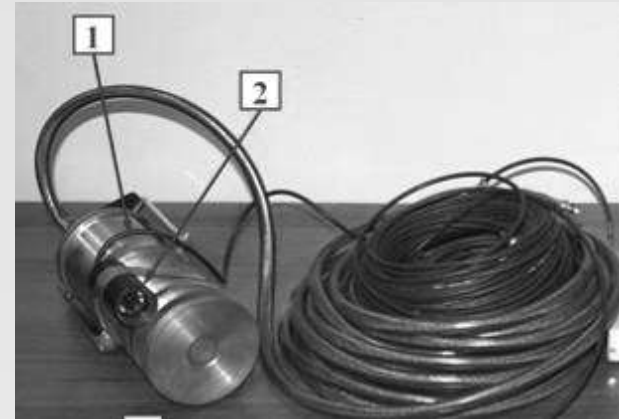


Total Activity of  $^{137}\text{Cs}$ :  $2.59 \cdot 10^8 \text{Bq}$   
(After modeling of dismantling works)

# The system for underwater measurements

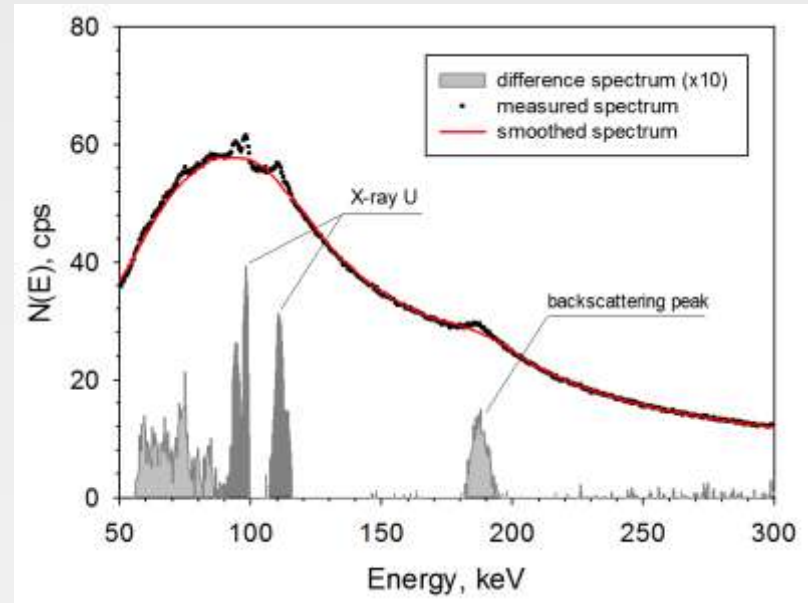
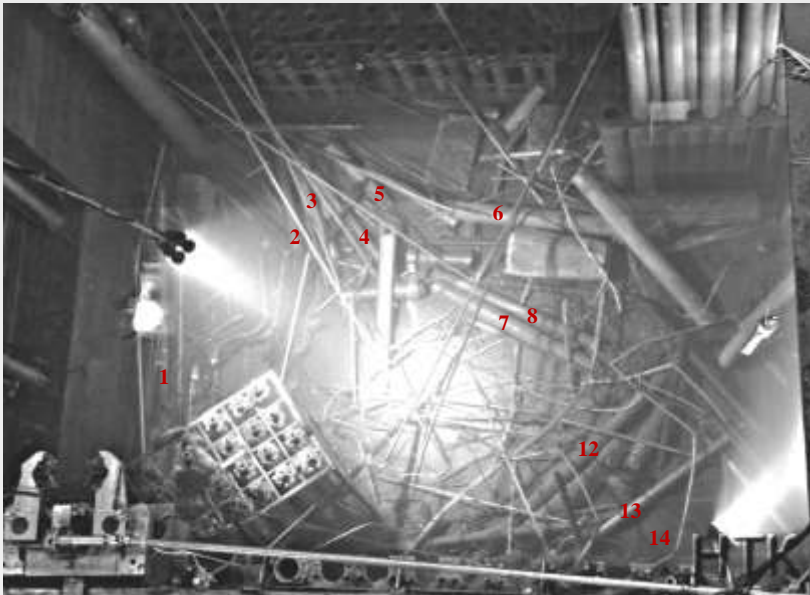


- 1 – CZT detector,
- 2 – shielding,
- 3 – filter,
- 4 – studied object,
- 5 – bottom of the pond,
- 6 – water of pond .



1 – measuring block of system; 2 – video camera

## Measurements in the storage pond of MR



# Conclusions

- Methods of radiation survey on the basis of the collimated spectrometer systems are applied in project on decommissioning MR reactor at all stages of work.
- Use of spectrometric system allowed to carry out optimal separation on activity of highly active fragments of channels taken from pond of storage.
- The survey of storage made after removal of loopback channels by means of the underwater collimated system showed existence at the bottom of storage the uranium-containing materials.
- The received results are important for scheduling on cleanings of a bottom of storage and obtained experience may be useful at work at other reactor ponds with complex contamination.

# Aknowledgments



The authors wish to acknowledge for the valuable help provided by staff of the “Rehabilitation” department of NRC “Kurchatov Institute” during measurements in high dose rate conditions.